

# Work Order ID 60381

July 7, 2010 7:22:16 AM



Page 1

Item ID: D205-641-011

Accept



Setup Start



Revision ID:

Item Name: Ground Handling Wheel

Stop



Start Date: 7/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 7/08/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description
--------------------------------	--------------------------

Draw Nbr	Revision Nbr
----------	--------------

N/A	Rev N/A
-----	---------

100	
-----	--



DOCUMENT CONTROL

DC	
----	--

Document Control	
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Memo 0.00

Photocopy D205-641 bluefile & type labels per PPP D205-641-011 CHG002

110	
-----	--



Packaging	
-----------	--

Packaging	
-----------	--

Pick Kit

0.00

Memo 0.00

120	
-----	--



QC	
----	--

Quality Control	
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QC4- 100% Inspect kits for completeness

0.00

Memo 0.00

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Item ID: D205-641-011

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Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

130



Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Packaging

Packaging

Packaging

0.00

Packaging

0.00

Memo

Identify and pack for shipping as per PPP D205-641-0111. Location: 120

0.00

Rev D

10-7-7 SF

140

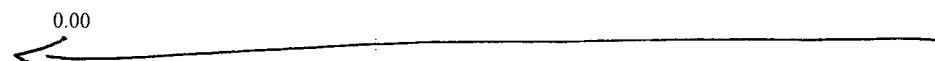


QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00



Memo

0.00

10-07-08

MF  
10-7-8

# Picklist Print

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Page 1 *12*

Work Order ID: 60381



Parent Item: D205-641-011



Parent Item Name: Ground Handling Wheel

Start Date: 7/07/10

Required Date: 7/08/10

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:J Removed Manufacturing 05-10-25 JLM  
IPP K Rev D dwg 09.01.28 EC verifiedby:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2570



*S/M* Bushing

Manufactured	No	110	Each	125.0000	8	32
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Location

ST018 125

59911 125

110 Each 8.0000



D3405-041



*S/M* Lug Assembly

Manufactured	No	110	Each	8.0000	4
--------------	----	-----	------	--------	---

Location

ST474 8

59628 8

110 Each 12.0000



D3405-043



*S/M* Lug Assembly

Manufactured	No	110	Each	12.0000	4
--------------	----	-----	------	---------	---

Location

ST474 12

53888 1

59233 1

59629 10

110 Each 27.0000



AN4C47A



*S/M* Bolt

Purchased	No	110	Each	27.0000	4
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Location

ST361 27

115030 27



*59233 14  
59629 34*

*115030*

*7/7/10 (S)*

# Picklist Print

July 7, 2010 7:22:16 AM

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Work Order ID: 60381



Parent Item: D205-641-011



Parent Item Name: Ground Handling Wheel

MS21042L4



Purchased

No

110

Each

4,422.000

174

16

Start Date: 7/07/10

Required Date: 7/08/10

Start Qty: 4.00

Required Qty: 4.00

S  
74  
Nut

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST300	4410	
113422	68	
114523	28	
114718	314	114718
114784	2000	
115108	2000	
ST356	12	
108145	12	

7/07/10 (4)

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Shop Packet Print

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**Work Order ID 60381**

Page 1

July 7, 2010 7:22:16 AM

Item ID: D205-641-011

Accept



Setup Start



Revision ID:

Item Name: Ground Handling Wheel

Start Date: 7/07/10 Start Qty: 4.00



Cust Item ID:

Required Date: 7/08/10 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

N/A Rev N/A

0.00

100



DOCUMENT CONTROL

0.00

DC

Memo

Document Control

Photocopy D205-641 bluefile &amp; type labels per PPP D205-641-011 CHG002

110



Packaging

Pick Kit

0.00

Memo

Packaging

120



QC4- 100% Inspect kits for completeness

0.00

QC

Memo

Quality Control

0.00

REFERENCE ONLY

DART AEROSPACE LTD.

D205-634  
Page 10 of 10

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
1		X				D205-634-041	SKIDTUBE
	1		X			D205-634-045	SKIDTUBE
1	1			X		D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F  
Date: 08.10.07

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector	
			Initial Chief Eng	Action Description Chief Eng	Sign & Date				

NOTE: Date & initial all entries